

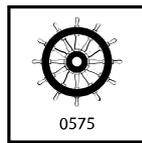


TIKKURILA
HELMI 10
 MULTI-PURPOSE FURNITURE PAINT

DESCRIPTION Acrylic paint.

RECOMMENDED USES Doors, skirting boards, window frames, radiators, cabinets, furniture etc.

PRODUCT FEATURES For interior painting of wooden, wood fiberboard, chipboard and metal surfaces. Suitable for touch-up and first application painting and repainting of surfaces previously coated with an alkyd or acid-curing paint. Not suitable for repainting of surfaces painted with nitrocellulose lacquer.



The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

HELMI 10

TECHNICAL DATA	
Base paints	A BASE, C BASE
Colour Shades	Color cards: Feel the color, Symphony color system. Can be tinted in Tikkurila colors.
Gloss	Matt.
Coverage	8-10 m ² /l.
Can sizes	A BASE: 0.225 l, 0.9 l, 2.7 l C BASE: 0.225 l, 0.9 l, 2.7 l
Application method	Synthetic fiber brush, roller Spraying: - Conventional spray: pressure 3-4 bar, nozzle 1.4-1.8 mm thinning 20-40 vol-% - Airless spray: nozzle pressure 140-160 bar, nozzle 0.009"-0.013", thinning 0-5 vol-% Air-assisted airless spray: nozzle pressure 80-120 bar, atomization air pressure 1-2 bar, nozzle 0.009"-0.011", thinning 0-5% by volume
Drying time (23°C and 50% relative air humidity)	Dust-dry after 1 hour. Recoatable after 16 hours. Ready to use hardness after 2-3 days.
Density (kg/l)	1.2 kg/l in white, ISO 2811
Chemical resistance	Resistant to cleaning chemicals and mild solvents, such as white spirit. Any colored stains from coffee, tea, etc. must be wiped off immediately.
Wash resistance	Resists over 5,000 scrubblings by brush, SFS 3755.
Light resistance	Does not turn yellow.
Volume solids (%)	40
Storage	Protect from frost. Protect from frost



HELMI 10

APPLICATION INSTRUCTIONS

Application conditions

The surface to be painted must be dry, the ambient temperature at least +8 °C and the relative humidity of air below 80%. A relatively low temperature (approx. +15 °C) and high humidity (50–70% RH) prolong the open time of the paint, making application easier.

Surface preparation

Unpainted surfaces:

Carefully remove any dirt and dust from new surfaces for ensuring the best possible adhesion. Treat knots with Oksalakka Knotting Lacquer. Prime new wood and wood fiberboard surfaces with Helmi Pohjamaali or Otex Akva adhesion primer. Prime metal surfaces with Rostex Super Akva or Rostex Super anti-corrosive primer.

For absorbent porous surfaces, priming using a primer thinned 5–10% followed by intermediate sanding is recommended. Then, paint the surface with an unthinned primer.

Previously painted surfaces:

Wash previously painted surfaces with Maalipesu detergent and rinse carefully with water. Remove loose paint with a scraper. Sand the hard, glossy and factory-painted surfaces non-glossy. Remove the sanding dust. Fill holes and cracks with Presto Kalustekitti or Pikasilote filler and sand the filled spots. Prime with Helmi Pohjamaali or Otex Akva adhesion primer.

Painting

First application:

Before use, stir the paint thoroughly down to the bottom and thin with water, if necessary. Apply 1–2 coats by brush, roller, paint pad or spray. On large surfaces, it is recommended to first apply the paint with a roller and then level the coat with a brush. We recommend the use of synthetic brushes with multi-branched bristles.

NOTE! If the undercoat is an alkyd primer, the final adhesion with the primer is reached after two weeks of applying the primer. During this time, avoid sticking masking tape, for example, on the surface.

Cleaning of tools

Remove excess paint/ lacquer from tools and clean with water. Clean tools with water. Tikkurila Pensselipesu Tool Cleaner is recommended to remove slightly hardened paint.

Maintenance instructions

Approx. 1 month after painting at the earliest:

The surfaces are cleaned with a soft brush, sponge or cleaning cloth and neutral (pH 6-8) dish washing solution. Clean very dirty surfaces with weakly alkaline (pH 8-10) washing detergent and e.g. cleaning cloth or sponge. Rinse the surface carefully.

The product achieves its final hardness and durability after one month under normal conditions, therefore the surfaces must be handled with care during a couple of weeks. If the surfaces need to be cleaned soon after surface treatment, clean them lightly with a soft brush or a damp cleaning cloth.

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HELMİ 10

Maintenance treatment

Maintenance painting: If a surface has been previously painted with HELMI finishing paint, it can be maintenance painted directly without a primer. See Pretreatment.

Environmental and waste disposal

Destroy liquid waste according to the local regulations for hazardous waste. Recycle empty, dry cans or dispose them of in accordance with local regulations.

HEALTH AND SAFETY LABELLING according to Regulation (EC) No. 1272/2008

Contains 1,2-benzisothiazol-3(2H)-one (BIT). May produce an allergic reaction. Wear protective gloves.

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